

### Description – Autosurfacers UV Aerosol Application

Sikkens Autosurfacers UV Aerosol is a beneficial UV curable surfacer suitable for small repairs. As an aerosol the convenient package allows for fast application with no clean-up. The surfacer only requires a short 5 minutes of curing by UV light and offers customers the opportunity to drastically reduce their preparation process time.



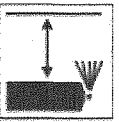
#### Safety Considerations

- Use suitable personal protection.
- AkzoNobel recommends the use of a fresh air supply respirator.
- Refer to the product Safety Data Sheet (SDS) for more complete safety information.
- When curing with Ultra-Violet (UV) lighting it is necessary to use suitable UV protection equipment which covers all skin areas on the user's body. Wear long pants, long sleeves, gloves and cover the face with a UV filtering full face shield.



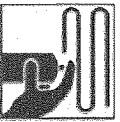
#### Mixing

- Autosurfacers UV Aerosol requires no activation or mixing.
- Shake well before each use.



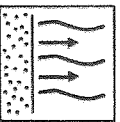
#### Application Distance

- Approximately 5"-7" (12-18 cm)



#### Application

- 2 x 1 Coats (2 single coats).



#### Flash Between Coats at 70°F (21°C)

- 2 minutes
- 3-8 seconds Tesla Cure LED (until matte)

#### Flash Before UV Curing at 70°F (21°C)

- 5 minutes before HID UV
- 3-8 seconds Tesla Cure LED (until matte)



#### Clearing Spray Nozzle

- Invert the aerosol and depress the spray nozzle after use. This allows the propellant to clean the nozzle.



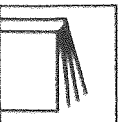
#### 400 Watt HID Lamp at 70°F (21°C)

- Dry to Handle in 5 minutes

#### LED UV Lamp at 70°F (21°C)

- Dry to Handle in 30 seconds to 2 minutes

**Important** – Ensure that proper safety equipment is used to protect the user's skin and eyes from UV light exposure.

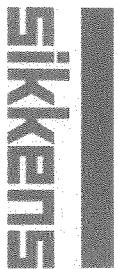


#### Re-Coatable With

- After drying with UV lamp and suitable surface preparation Autosurfacers UV is re-coatable with all Sikkens top-coats.

Read complete TDS for detailed product information.

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North America

## Autosurfacers UV

Technical Data Sheet  
Primers and Fillers  
02/06/18  
Primer/Surfacers  
**FOR PROFESSIONAL USE ONLY**

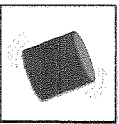
### Description – Autosurfacers UV Liquid Application

Sikkens Autosurfacers UV is a beneficial UV curable surfacer suitable for small to medium repairs. The ability to spray Autosurfacers UV with a spray-gun provides increased application control. The surfacer only requires a short 5 minutes of curing by UV light and offers customers the opportunity to drastically reduce their preparation process time.



#### Safety Considerations

- Use suitable personal protection.
- AkzoNobel recommends the use of a fresh air supply respirator.
- Refer to the product Safety Data Sheet (SDS) for more complete safety information.
- When curing with Ultra-Violet (UV) lighting it is necessary to use suitable UV protection equipment which covers all skin areas on the user's body. Wear long pants, long sleeves, gloves and cover the face with a UV filtering full face shield.



#### Mixing

- Autosurfacers UV requires no activation or mixing.
- Shake well before each use.



#### Spray-Gun Set-Up:

- 1.0 - 1.2 mm HVLP Gravity
- 1.0 - 1.2 mm Compliant

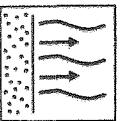
#### Application Air Pressure:

- 10 psi (0.68 bar) at cap maximum.
- Consult manufacturers' specifications.



#### Application

- 2 x 1 Coats (2 single coats).



#### Flash Between Coats at 70°F (21°C)

- 2 minutes
- 3-8 seconds Tesla Cure LED (until matte)

#### Flash Before UV Curing at 70°F (21°C)

- 5 minutes before HID UV
- 3-8 seconds Tesla Cure LED (until matte)



#### 400 Watt HID lamp at 70°F (21°C)

- Dry to Handle in 5 minutes

#### LED UV lamp at 70°F (21°C)

- Dry to Handle in 30 seconds to 2 minutes

**Important** – Ensure that proper safety equipment is used to protect the user's skin and eyes from UV light exposure.



#### Re-Coatable With

- After drying with UV lamp and suitable surface preparation Autosurfacers UV is re-coatable with all Sikkens top-coats.

Read complete TDS for detailed product information.